

TR 230 GL and GS

OPERATING INSTRUCTIONS



NORTON
SAINT-GOBAIN®

clipper®



Declaration of conformity

The undersigned manufacturer:

**SAINT-GOBAIN ABRASIVES S.A.
190, BD J.F. KENNEDY
L- 4930 BASCHARAGE**

Declares that these products:

Tile Saws: **TR 230 GL**
TR 230 GS

Codes: **70184629662**
70184629663
70184629664
70184629665

are in conformity with the European Machinery Directive 2006/42EC, with the Low Voltage Directive 2006/95/EC and with the Electromagnetic Compatibility Directive 2004/108/EC.

A handwritten signature in black ink, appearing to read "Olivier Plenert".

Olivier Plenert
Machine Design Manager

TR 230 G

OPERATING INSTRUCTIONS

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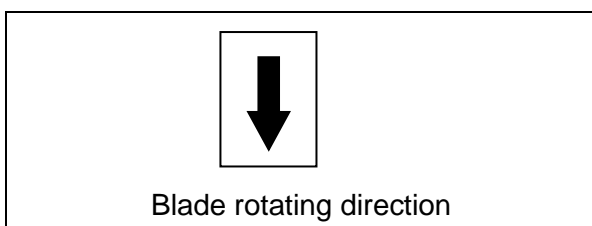
1 Basic Safety Instructions

The TR 230 is exclusively designed for the cutting of tiles with NORTON diamond disks mainly on construction sites.

Uses other than the manufacturer's instructions shall be considered as contravening the regulations. The manufacturer shall not be held responsible for any resulting damage. Any risk shall be borne entirely by the user. Observing the operating instructions and compliance with inspection and servicing requirements shall also be considered as included under use in accordance with the regulations.

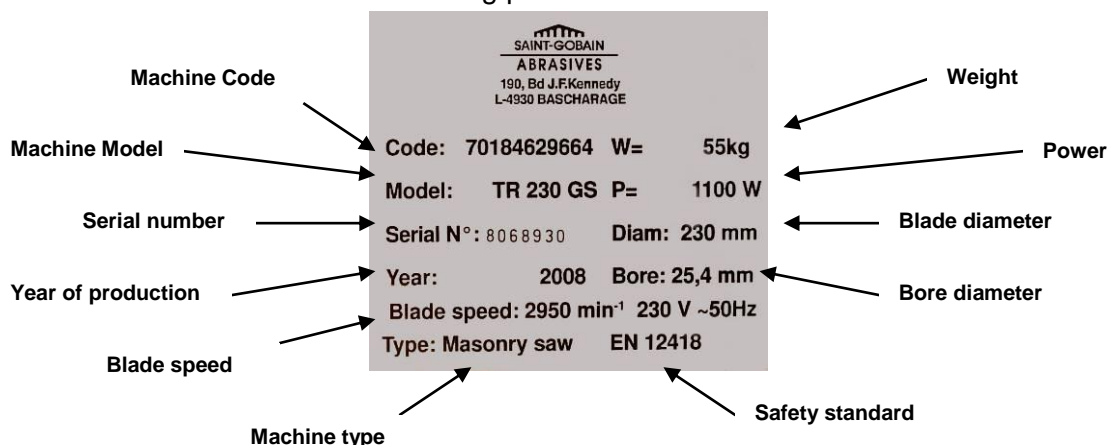
1.1 Symbols

Important warnings and pieces of advice are indicated on the machine using symbols. The following symbols are used on the Clipper machines:



1.2 Machine plate

Important data can be found on the following plate located on the machine:



1.3 Safety instructions for particular operating phases

Before commencing work

- Before commencing work, make yourself familiar with the working environment at the place of use. The working environment includes: obstacles in the area of work and manoeuvre, the firmness of the floor, necessary protection at the site relating to public thoroughfares and the availability of help in the event of accidents.
- Site the machine on an even, firm and stable base!
- Check for correct mounting of the blade regularly.
- Immediately remove damaged or badly worn blades, as they endanger the operator whilst rotating.
- The material to be cut must be held securely in place on the table to allow no unexpected movement during cutting operation.
- Always cut with the blade guard in position.
- Only fit NORTON diamond blades with continuous rim to the machine! The use of other tools can damage the machine!
- Read the blades' specifications carefully to choose the correct tool for your application.
- Attention is drawn to the use of BS2092 safety goggles in conformity with specified Processes No.8 of the Protection of Eyes Regulation 1974, Regulation 2(2) Part 1. Also use the other safety equipment as mentioned in the symbols plus a dust mask when dry cutting is applied.

Electrical powered machine

- Always turn off the TR 230 and separate it from the main source of electricity before any work on the machine is done.
- Make all electrical connections securely to eliminate contact of live wires with spray water or dampness
- When TR 230 is used with water, it is IMPERATIVE that you earth the machine properly. Let a qualified electrician check in case of doubt.
- Press the red button (0) on the switch to stop the machine in case of emergency.
- In the event of the TR 230 breaking down or stopping for no apparent reason, switch off the main electricity supply. Only a qualified electrician is allowed to investigate the trouble and remedy the fault.

2 Machine description

Any modification, which could lead to a change in the original characteristics of the machine, may be done only by Saint-Gobain Abrasives who shall confirm that the machine is still in conformity with the safety regulations.

2.1 Short description

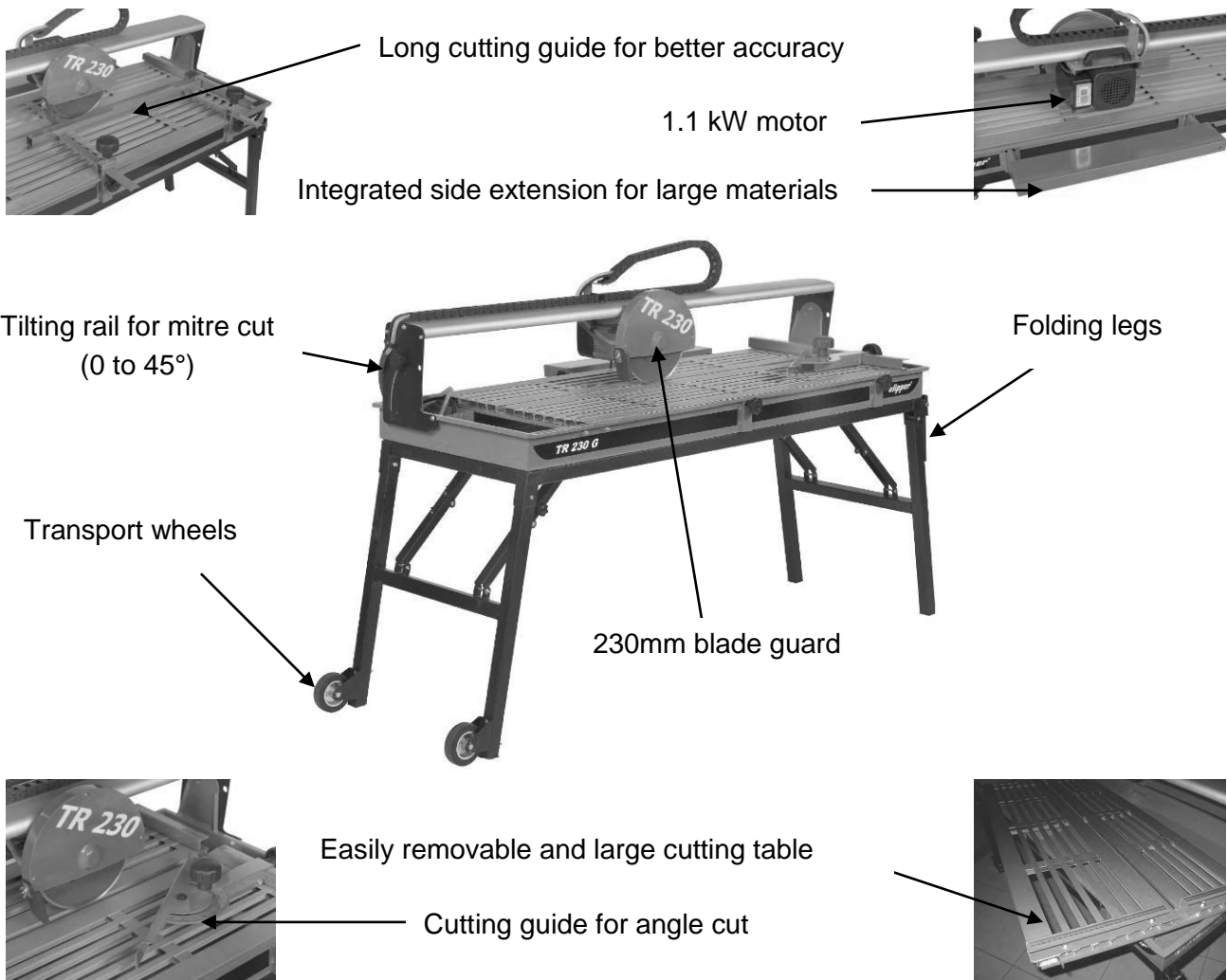
The TR 230 Saw is designed for durability and high performance for onsite wet cutting operations of a wide range of tiles.

As with all other NORTON CLIPPER products, the operator will immediately appreciate the attention given to detail and quality of materials used in construction. The machine and its component parts are assembled to high standards assuring long life and minimum maintenance.

2.2 Purpose of use

The machine is designed for wet cutting of a large range of building and refractory materials, or tiles. It is not designed for cutting wood or metals.

2.3 Layout



2.4 Technical Data

	TR 230 GL		TR 230 GS	
Item number	70184629663	70184629662 (UK)	70184629664	70184629665 (UK)
Electric Motor	1,1 kW			
Supply voltage	230V, 50Hz			
Protection rating	IP54			
Blade Diameter	230 mm			
Bore	25,4 mm			
Rotation speed of the blade	2950 min ⁻¹			
Maximum cutting depth	0° 45°			
	45 mm 35 mm			
Cutting length	1200 mm		860 mm	
Flange diameter	90 mm			
Sound pressure level	71 dB (A) (selon ISO EN 11201)			
Sound energy level	79 dB (A) (selon ISO EN 3744)			
Table dimensions (LxW)	1200X565 mm		860X565mm	
Machine dimensions (LxWxH)	1860x600x1175 mm		1560X600X1175 mm	
Weights :				
Machine cpl.	67 kg		61 kg	
Ready for use (with water)	89 kg		77 kg	

3 Assembly and commissioning

The TR 230 is delivered fully equipped. It is ready for operation after assembly of the diamond blade and after connection to the appropriate power supply.

3.1 Assembly of the legs

Lift up one side of the saw and unfold the legs without wheels. Lift up the other side of the saw and unfold the legs with the wheels.

3.2 Cutting head

You have to detach the cutting head by unscrewing the knob securing the head on the rail of the machine.

3.3 Tool assembly

Only NORTON blades with a diameter of 230 mm can be used with the TR 230.

All tools used must be selected with regard to their maximum permitted cutting speed for the machine's maximum permitted rotation speed. Before mounting a new blade into the machine, switch off the machine and isolate it from the main source of electricity.

To assemble a new blade, follow these steps:

- Loosen the three screws holding the outer cover of the blade guard using the crosshead screwdriver supplied with TR 230, and remove it.
- Loosen the hexagonal nut (left threaded) on the blade shaft using the 18 mm wrench supplied with TR 230, which holds the removable outer flange.
- Remove the outer flange.
- Clean the flanges and blade shaft and inspect for wear.
- Mount the blade on the shaft ensuring that direction of rotation is correct (check with the arrow on the blade guard). Wrong direction of rotation blunts the blade quickly. **WARNING:** The blade bore must correspond exactly to the blade shaft. Cracked or damaged bore is dangerous for the operator and for the machine.
- Put outer blade flange back in place.
- Tighten hexagonal nut using 18 mm wrench.
- Put the outer cover of the blade guard back in place and tighten the three holding screws with the crosshead screwdriver.

WARNING: the blade bore must correspond exactly to the diameter of the blade shaft. Cracked or damaged bore is dangerous for the operator and for the machine.

3.4 Electrical connections

Check that,

- The voltage/phase supply corresponds to the information indicated on the motor plate.
- Available power supply must have ground connection in conformity with safety regulations.
- The connecting cables should have at least a 2.5mm²-section per phase.

3.5 Water cooling system

- Fill the TR 230 with clean water up to 1cm under the top edge of the water tray. The pump will

switch on together with motor.

- Ensure that water is delivered adequately to the blade, as insufficient water supply may result in premature failure of the diamond blade.
- The water pump must never run without water. Always make sure that there is enough water in the pan and refill if necessary.
- In case of frost, empty the water cooling system from its water.

3.6 Starting the machine

Connect the machine to the electrical supply. You can start it by pressing the switch on I. To stop the machine, press switch on 0. 0 is also the emergency switch.

4 Transport and storing

4.1 Securing for transport

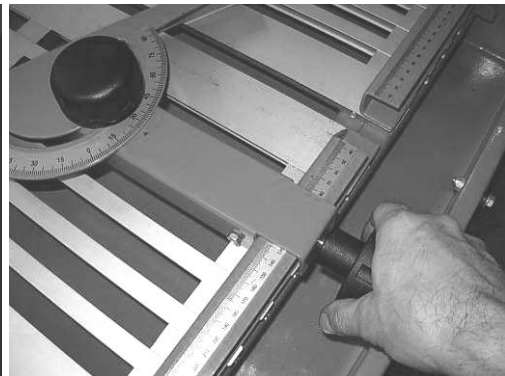
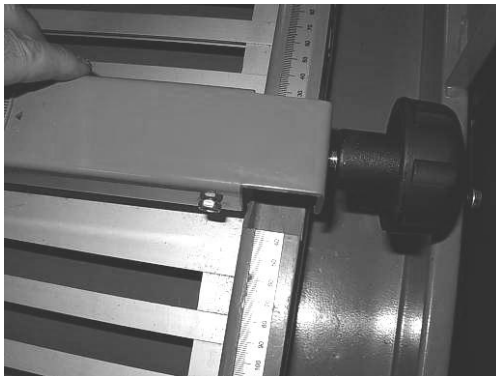
Before transporting the machine, always remove the blade and empty the water pan. Secure the cutting head on the rail by using the knob. Store the longitudinal cutting guide and the side extension in the pan. Fold the legs.

WARNING: this machine is not suited to be lifted with a crane.

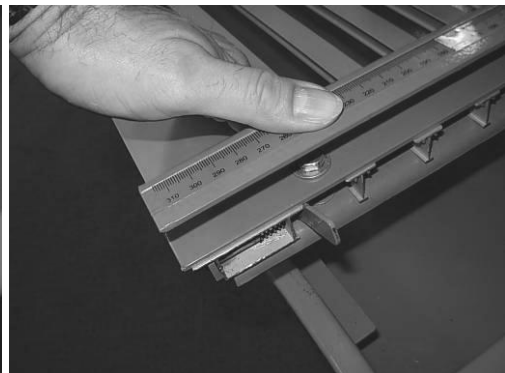
- Lock cutting head



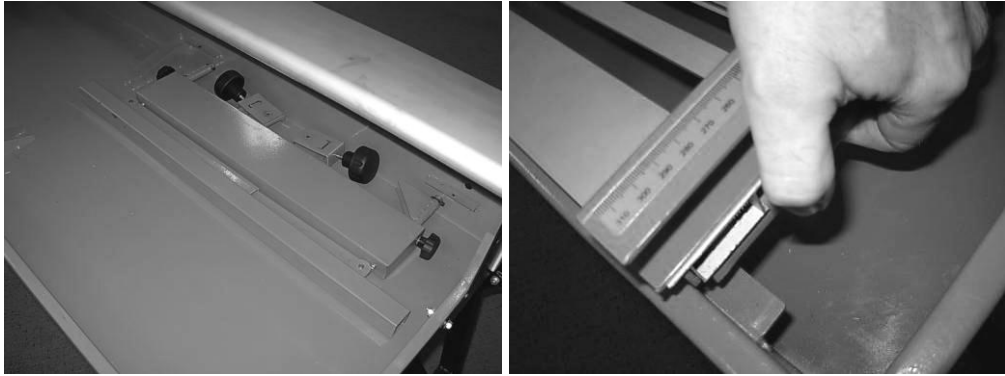
- Tighten angular cutting guide



- Store the longitudinal cutting guide and the side extension
 - Dismount the table (unlock on each side)



- Store the elements in the pan, then put the table back in place



4.2 Long period of inactivity

If the machine is not going to be used for a long period, please take the following measures:

- Completely clean the machine
- Empty the water system
- Take the water pump out of the water tray, and clean it thoroughly.

The storage site must be clean, dry and at a constant temperature.

5 Operating the machine

5.1 Site of work

5.1.1 Siting the machine

- Remove from the site anything, which might hinder the working procedure!
- Make sure the site is sufficiently well lit!
- Observe manufacturer's conditions for connecting to power supplies!
- Place electric cables in such a way that damage is excluded!
- Make sure you have a continual adequate view of the working area so you can intervene in the working process at any time!
- Keep other staff out of the area, so you can work securely.

5.1.2 Space required for operation and maintenance

Leave 2 m in front of the machine and 1.5 m around it for usage and maintenance of the TR 230.

5.2 Cutting

To use the TR 230 correctly, you must face it with one hand on the cutting head, and the other on the material to be cut to maintain it against the material stops. Always keep your hands away from the moving blade.

The long longitudinal cutting guide and the side extension can help you to achieve high accuracy cuts, even with large materials.

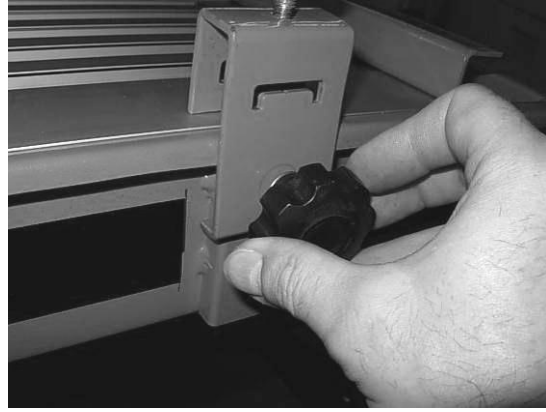
- Put in place longitudinal guide



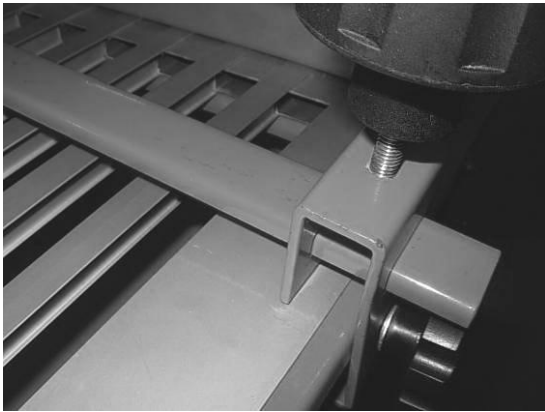
Insert 2 threaded and pinned shafts



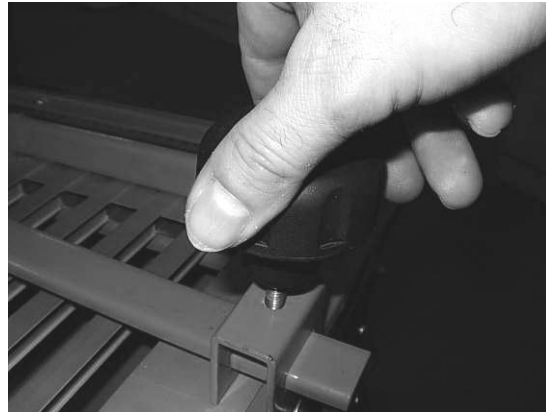
Rotate both shafts by 90°



Insert both guide supports and lock them with knobs

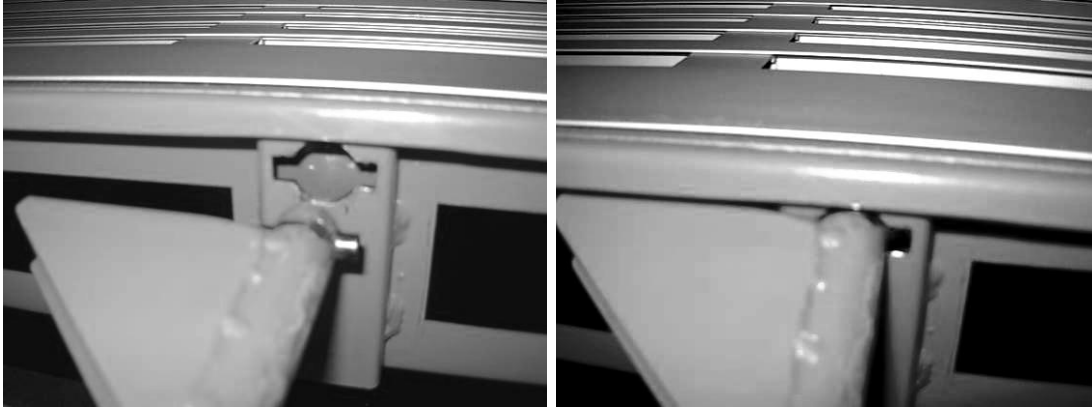


Insert the guide in both supports



then lock the knobs

- Put in place side extension



Insert both pinned shafts



Rotate both shafts by 90° to lock side extension

5.3 Cutting with an angle

You can cut from 0° to 45° by tilting the head rail. For this purpose:

- Loosen the two knobs maintaining the head rail to tilt the head to the desired angle.
- Retighten the two knobs.

5.4 General advice for the cutting

- Only materials with max. dimensions of 1200x800x20mm for GL (860X800X20mm for GS) and max. weight of 15kg can be cut with the TR 230.
- Before commencing work make sure tools are firmly seated!
- Select the right tools as recommended by the manufacturer depending on the material to be worked, the working procedure (dry or wet cut) to be carried out and the required efficiency.
- Make sure the water pan contains enough water.

6 Maintenance and servicing

To ensure a long-term quality from the cutting with the TR 230, please follow the maintenance plan below:

		Before starting work	During tool change	End of each day or more often if required	During a failure	After a damage
Whole machine	Visual control (general aspect, water tightness)					
	Clean					
Flange and blade fixing devices	Clean					
Motor cooling fans	Clean					
Water pan	Clean					
Motor housing	Clean					
Reachable nuts and screws	Tighten up					

Maintenance of the machine

Always perform the maintenance of the machine with the machine isolated from the electrical supply.

Lubrication

The TR 230 uses life-lubricated bearings. Therefore, you don't need to lubricate the machine at all.

Cleaning of the machine

Your machine will last longer if you clean it thoroughly after each day of work, especially water pump, water pan, motor and blade flanges.

7 Faults: causes and cures

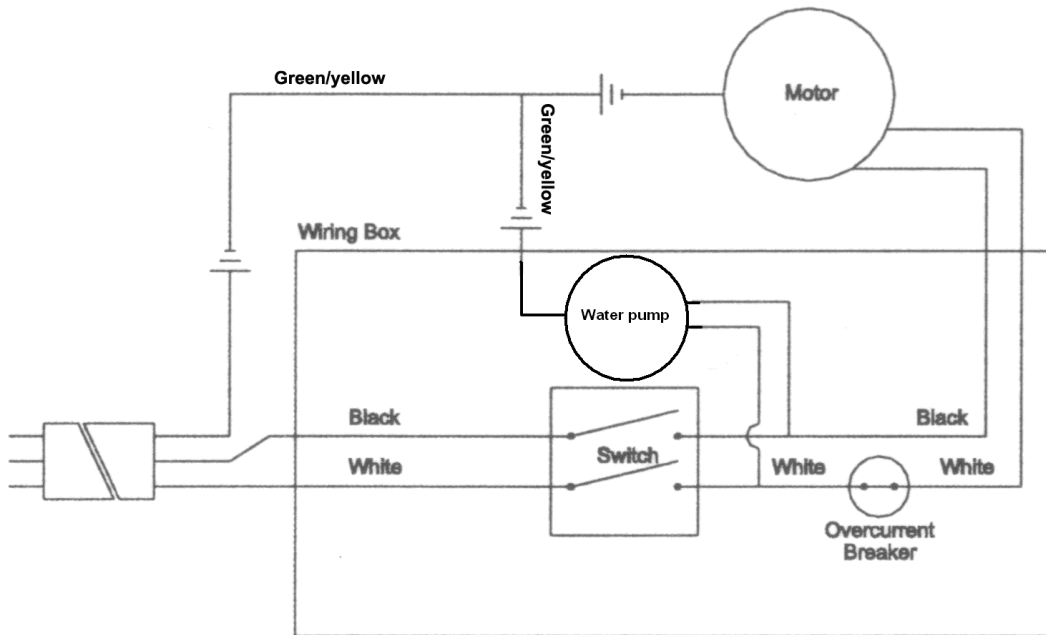
7.1 *Fault-finding procedures*

Should any fault occur during the use of the machine, turn it off, and isolate it from the electrical supply. Any works dealing with the electrical system or supply of the machine can only be carried out by a qualified electrician.

7.2 *Trouble-shooting guide*

Trouble	Possible source	Resolution
Motor is not running	No electricity	Check the electrical supply (fuse for example)
	Connection cable section too small	Change connection cable
	Defective connection cable	Change connection cable
	Defective switch	CAUTION : can only be solved by qualified electrician
	Defective motor	Change motor or contact motor manufacturer
Motor stops during the cutting, but can be restarted after a short period (overload protection)	Cutting feed speed too quick	Cut slowly
	Blade is blunt or glazed	Sharpen the blade in calcareous stone
	Defective blade	Change blade
	Wrong blade specification for the application	Change blade
No water on the blade	Not enough water in the pan	Refill the water pan
	Water supply system is blocked up	Clean water supply system
	Water pump is not working	Change the pump

7.3 **Circuit diagram**



7.4 **Customer service**

When ordering spare parts, please mention:

- The serial number (7 digits).
- The code of the part.
- The exact denomination.
- The number of parts required.
- The delivery address.
- Please indicate clearly the means of transportation required such as "express" or "by air". Without specific instructions, we will forward the parts through the means which seem appropriate to us --- but which is not always the quickest way.

Clear instructions will avoid problems and faulty deliveries.

If not sure, please send us the defective part.

In the case of a warranty claim, the part must always be returned for evaluation.

Spare parts for the motor can be ordered with the manufacturer of the motor or with their dealer, which is often quicker and cheaper.

This machine has been manufactured for

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Guarantee can be claimed and technical support obtained from your local distributor where machines, spare parts and consumables can be ordered as well:

Benelux and France:

From Saint-Gobain Abrasives S.A.
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